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D3278-1**Job Sheet 191510****Part No:** D3278-1**Job Qty:** 10 pcs**Part Name:** Support**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/4/19**Job Tracking No:****Due Date:** 3/6/19**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 rev.c dwg EC verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs		3/6/19	0.00	0.29	Bandsaw - 1		19-03-05
110	HAAS 5 Axis - B4B	10 pcs		3/6/19	0.06	3.14	HAAS - 5 - B4B		19-03-06
120	Outsource - 5 - Machining	10 pcs		3/6/19			MEM001-VC		
125	Packaging 2-1 - Receive - B4B	10 pcs		3/6/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		

**Container No:** S159264**Part:** D3278-1**Job No:** 191510**Serial No/Batch:** S159264**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 03/05/19

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				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
130	QC 8 JH	10 pcs	3/6/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
140	Handfinish - 1-1 Chemical-B4B	10 pcs	3/6/19	0.00 0.10	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Handfinish - 1 - 6 - B4B
					Handfinish - 1 - 7 - B4B
					Handfinish - 1 - 8 - B4B
					Handfinish - 1 - 9 - B4B
					Handfinish - 1 - 10 - B4B
					Handfinish - 1 - 11 - B4B
					Handfinish - 1 - 12 - B4B
					Handfinish - 1 - 13 - B4B

					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
150 Powdercoat - 1 White Gl(A)- B4B	10 pcs	3/6/19	0.00 0.07	Powdercoat - 1 - B4B		
				Powdercoat - 2 - B4B	BEB 19-03-06	
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		
160 QC 3	10 pcs	3/6/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13	DAS	
				QC 3 - 15	28	
				QC 3 - 17	9-89	
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 26		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 6		
				QC 3 - 68		
				QC 3 - 9		
				QC 3 - 40		
170 Packaging 3-1 - Stock - B4B	10 pcs	3/6/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS	
				Packaging 3 - 2 - B4B	28	
				Packaging 3 - 3 - B4B	9-89	
				Packaging 3 - 4 - B4B		
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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
180	QC 21 - SA	10 pcs	3/6/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op **100** - (Bandsaw) Cut blank: 2.00" x 1.00" x 2.550" long
 Descriptions: **110** - (HAAS CNC vertical machine #5) 1- Machine as per Folio FA405 and Dwg D3278 2- Debur and Tumble Identify as D3278-1
120 - (Outsource process - Machining)
125 - (Receive & Inspect for Damage & Mat'l Certs)
130 - (QC6- All purchased or subcontracted products)
140 - (Chemical Conversion Coat per QSI005 4.1)
150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 11:15 OVEN TEMPERATURE: 320°
 FINISH TIME: 11:45 5151749
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location: _____) LOCATION : GA
180 - (QC21- Final Inspection - Work Order Release)

3/4/2019

[Dart Hawkesbury] Job Sheet - Leroux, Jason

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	2.1700 ft (.217 ea)	100-Bandsaw - 1	S 157420
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B1.000X02.000	2	35	0

MAT
used
2.164'

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	0.098inches + 0.005 - 0.000	0.103 0.098		
2	Support	0.359inches ± 0.005	0.364 0.354		
3	Support	0.609inches ± 0.010	0.619 0.599		
4	Support	0.250inches ± 0.010	0.260 0.240		
5	Support	1.480inches ± 0.005	1.485 1.475		
6	Support	0.125inches ± 0.010	0.135 0.115		
7	Support	0.119inches + 0.005 - 0.004	0.124 0.115		
8	Support	2.439inches ± 0.010	2.449 2.429		
9	Support	1.980inches ± 0.010	1.990 1.970		
10	Support	0.130inches ± 0.030	0.160 0.100		
11	Support	0.257inches + 0.005 - 0.000	0.262 0.257		
12	Support	0.375inches ± 0.010	0.385 0.365		
13	Support	0.875inches ± 0.010	0.885 0.865		
14	Support	0.500inches ± 0.010	0.510 0.490		
15	Support	0.400inches ± 0.010	0.410 0.390		
16	Support	1.000inches ± 0.030	1.030 0.970		
17	Support	1.720inches ± 0.010	1.730 1.710		
18	Support	0.125inches ± 0.010	0.135 0.115		
19	Support	0.125inches ± 0.010	0.135 0.115		

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